

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0292.007

DVS ZERT GmbH hereby certifies that the welding company

ProBlech
Blechverarbeitung und Konstruktionsbau GmbH
Gartenfelder Straße 28, Halle HW 15
13599 Berlin
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-11-17 until 2028-11-14

Düsseldorf, 2025-11-17
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) REDDMANN



Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 3 - 6 mm	FW, BW
135	1.2, 8	t = 1 - 16 mm	FW, BW
141	1.1 8	t = 3 - 6 mm t = 1 - 10 mm	FW, BW FW, BW
21	1.1 8	t ≥ 1.5 mm t = 1 - 3 mm	FW, BW FW, BW
23	1.1 8	t = 2 mm t = 2 mm	- FW, BW, M10/M12 Schweißmuttern
783	8.1	t ≥ 1.5 mm	-
786	1.1/8	t ≥ 0.5 mm	FW, BW, M3 - M8

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Olaf Heinrich, welding engineer [external]

born: 1947-06-19

1st deputy(ies) of the responsible welding coordinator(s):

Peter Sachse, Level C

born: 1975-10-18

Others deputies:

-

Remarks:

The welding coordinators Olaf Heinrich, Peter Sachse are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/292/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.